



## **General Setup Instructions**

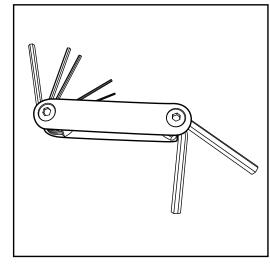
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



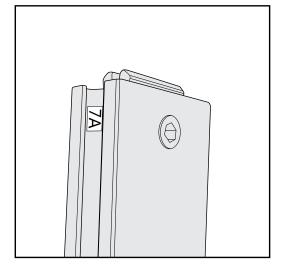
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
   All provided packing materials are for ease of repacking & component protection.

## Disassembly

- For loss prevention, tighten all setscrews and locks during disassembly



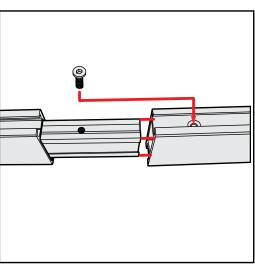
Hex Tool - Essential for Assembly



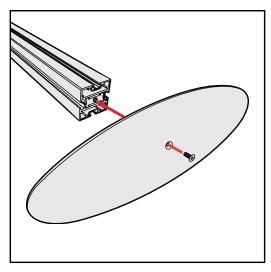
Part Identification - Numbering



# MARNING



**Spline Connection** 



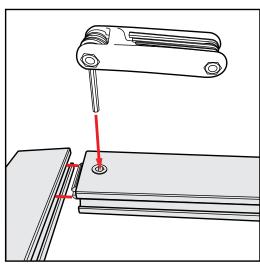
Base Plate & Extrusion Connection



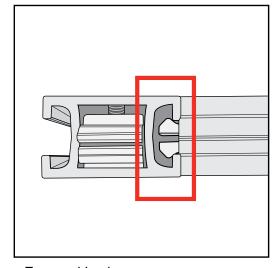
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



**Extrusion & Lock Connection** 



Engaged Lock



ALL CONNECTIONS MUST BE TIGHTLY SECURED



## euro It HYBRIDS

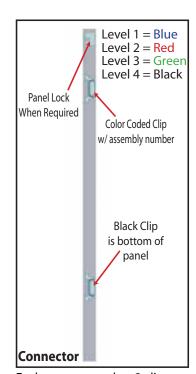
#### **Using Your Setup Instructions**

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

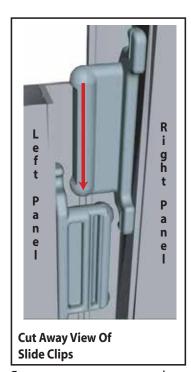
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

#### **Cleaning and Packing Your Display**

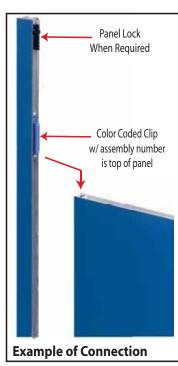
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



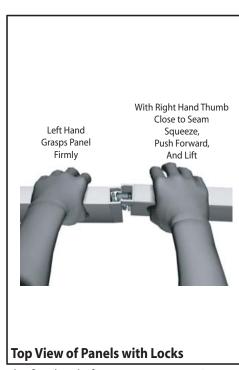
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.

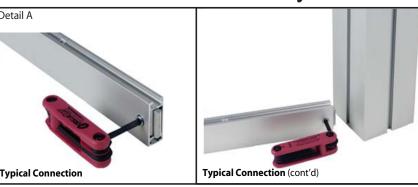


The first level of components contain pane locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

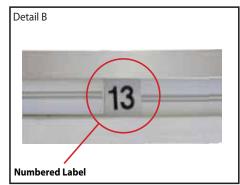
### General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



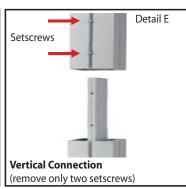
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

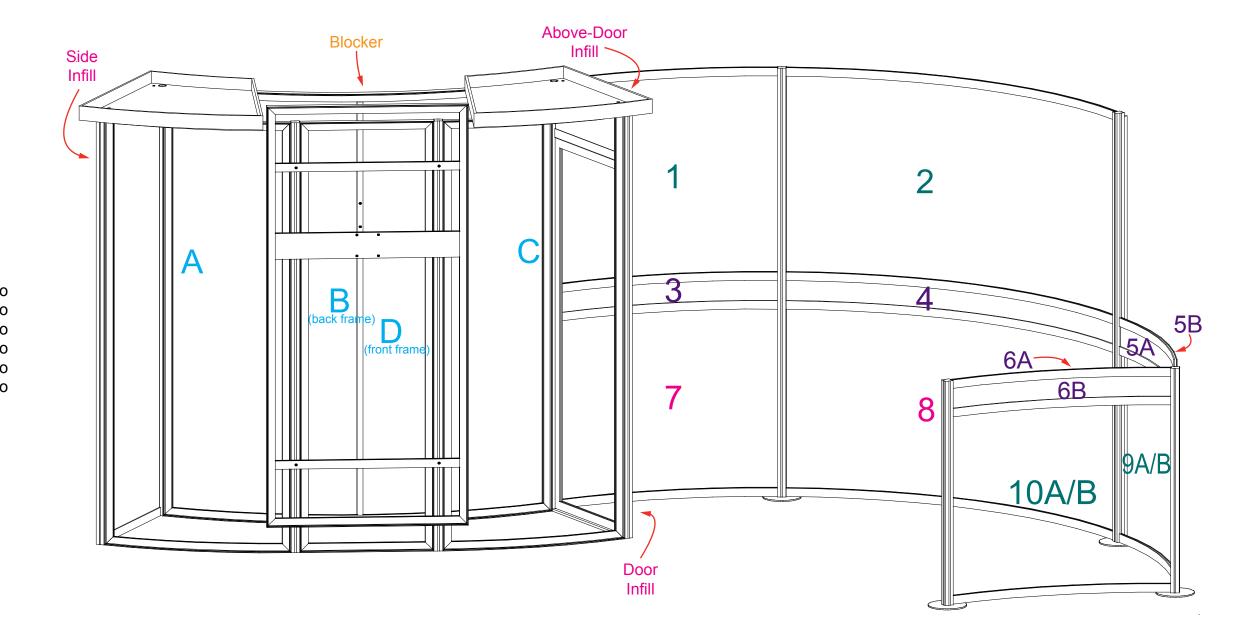


When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller section which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



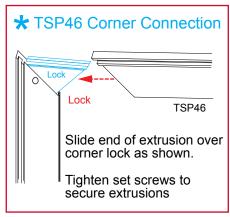
**Description** <u>Graphic</u> Side Infill Sintra infill Above-Door Infill Sintra infill Sintra infill Door Infill Graphic [A] SEG Fabric Graphic Graphic [B] SEG Fabric Graphic Graphic [C] SEG Fabric Graphic SEG Fabric Graphic Graphic [D] Blocker SEG Fabric Graphic Graphic [1] Sintra Infill Graphic Sintra Infill Graphic Graphic [2] Graphic [3] Sintra Graphic w/ Velcro Graphic [4] Sintra Graphic w/ Velcro Graphic [5A] Sintra Graphic w/ Velcro Graphic [5B] Sintra Graphic w/ Velcro Graphic [6A] Sintra Graphic w/ Velcro Graphic [6B] Sintra Graphic w/ Velcro Infill [7] Sintra Infill Infill [8] Sintra Infill Graphic [9A/B] Sintra Infill Graphic Graphic [10A/B] Sintra Infill Graphic

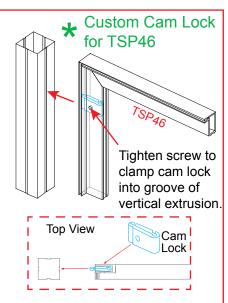




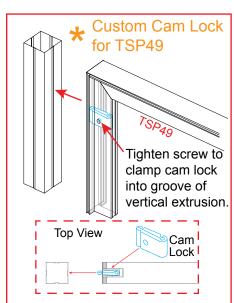
#### **Closet Assembly**

Item	Qty.	Description	
1	αιy. 1	92"h S44 Vertical Extrusion	
1A	1	92"h TSP49 Vertical Extrusion	
2	1	92"h S44 Vertical Extrusion	94
_	1		SP46
2A	1	92"h TSP46 Vertical Extrusion	2
3	1	92"h S44 Vertical Extrusion	L_J
3A,3B	1,1	92"h TSP46 Vertical Extrusion	
4	1	92"h S44 Vertical Extrusion	
4A,4B	1,1	92"h TSP46 Vertical Extrusion	
5	1	92"h S44 Vertical Extrusion	TSP49
5A	1	92"h TSP46 Vertical Extrusion	장
6	1	92"h S44 Vertical Extrusion	
6A	1	92"h TSP49 Vertical Extrusion	
8/8A	1/1	28" TSP46 curved Horizontal Extrusion	
9/9A	1/1	40" TSP46 curved Horizontal Extrusion	
10/10A	1/1	28" TSP46 curved Horizontal Extrusion	
12/12A	1/1	84.4392" TSP49 curved Horizontal Extrusion	1







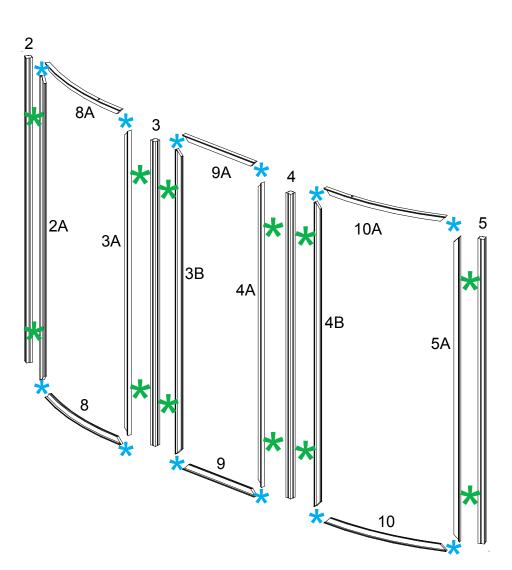


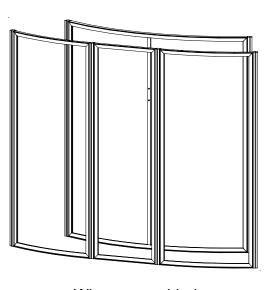
#### Steps:

Note: Assemble frames flat on ground, then raise to upright position to attach connecting extrusions.

#### Front Frames:

- 1) Assemble horizontals [8,8A] between verticals [2A,3A]; connect horizontals [9,9A] between verticals [3B,4A], and attach horizontals [10,10A] between verticals [4B,5A]. See TSP46 Corner Connection detail.
- 2) Connect vertical [2] to frame [2A/3A/8/8A] using cam locks. See Custom Cam Lock for TSP46 detail.
- 3) Attach vertical [3] to frame assemblies [2A/3A/8/8A] & [3B/4A/9/9A] using cam locks.
- 4) Attach vertical [4] to frame assemblies [3B/4A/9/9A] & [4B/5A/10/10A] using cam locks.
- 5) Connect vertical [5] to frame assembly [4B/5A/10/10A].

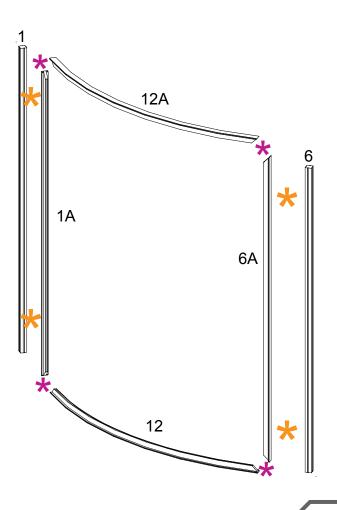




When assembled

#### Back Frames:

- 6) Connect horizontals [12,12A] between verticals [1A,6A]. See TSP49 Corner Connection detail.
- 7) Attach frame assembly [8/8A/2A/3A] between verticals [2,3], using cam locks. See Custom Cam Lock for TSP49 detail.





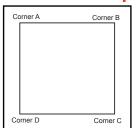
#### **Closet Assembly (cont'd)**

Item	Qty.	Description
7/7A	1/1	28"w Z45 Horizontal Extrusion
11/11A	1/1	28"w Z45 Horizontal Extrusion
13	1	88.417"h Z33 Vertical Extrusion
	1	Door Threshold

#### Steps:

- 1) Attach lower horizontal [7] between vertical [1] & [2]; slide SIDE INFILL between verticals & secure with upper horizontal [7A].
- 2) Install Door Threshold between verticals [5,6]. See Door Threshold Attachment detail.
- 3) Connect horizontal [11] between verticals [5,6]; slide ABOVE DOOR INFILL between verticals & secure with upper horizontal [11A].
- 4) Attach vertical [13] between horizontals [12,12A].
- 5) Install Door with DOOR INFILL between verticals [5,6]. See Door Attachment detail.
- 6) Apply SEG Graphics [A], [B] & [C] to front frames as shown. Attach SEG Blocker to back of assembly.

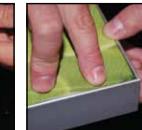
## **SEG Graphic Installation**



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



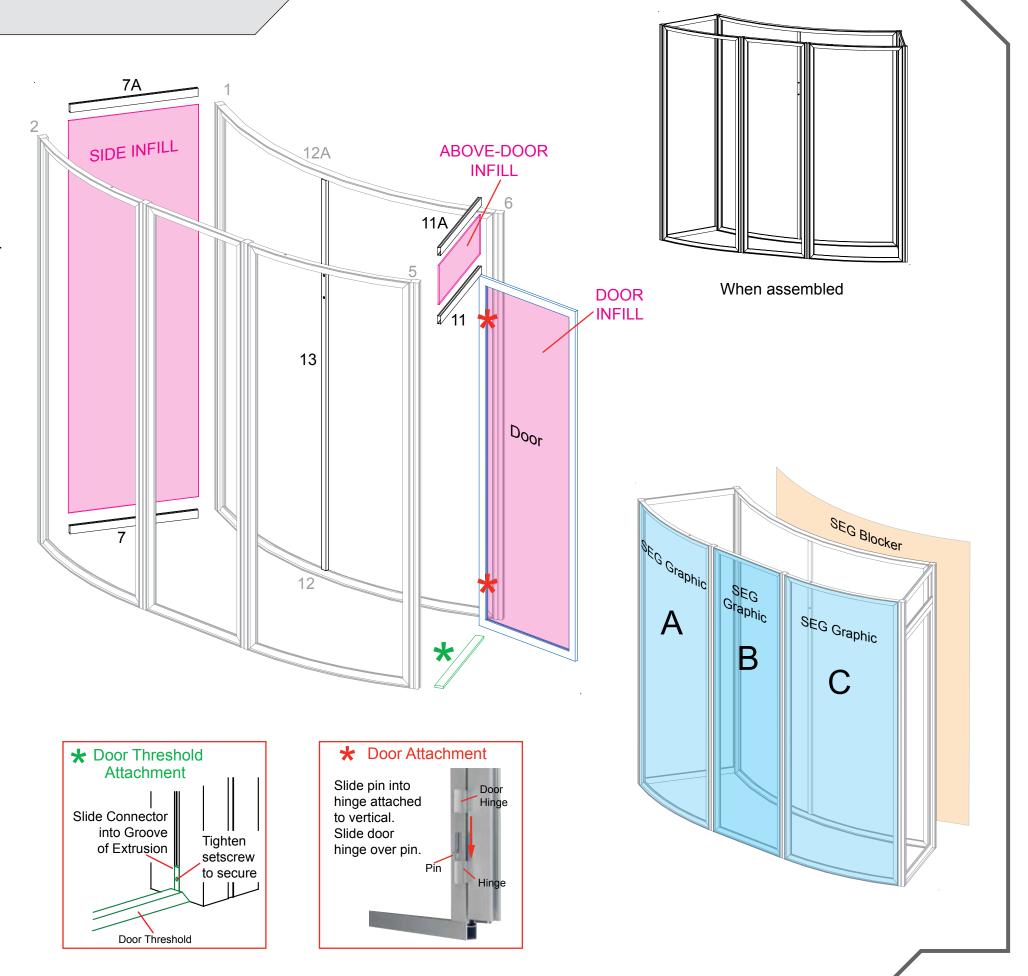
Step 2
Repeat Step 1 for opposite
corner C, then insert corner
B, followed by corner D, to
complete the installation of
the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.





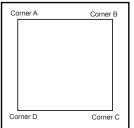
#### **Front Frame Assembly**

Item	Qty.	Description
14/14A	1/1	42"w TSP46 Horizontal Extrusion
15/15A	1/1	90"h TSP46 Vertical Extrusion
16/16A	1/1	38.417"w Z45 Horizontal Extrusion
17	1	38.417"w Z140 Horizontal Extrusion

#### Steps:

- 1) Connect horizontals [14,14A] between verticals [15,15A]. See TSP46 Corner Connection detail.
- 2) Attach horizontals [16,16A] & [17] between verticals [15,15A].
- 3) Install frame assembly onto closet verticals [3,4], using standoff barrels.
- 4) Apply SEG Graphic [D] to front frame, as shown.

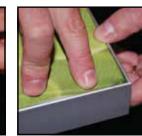
## **SEG Graphic Installation**



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



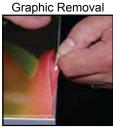
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



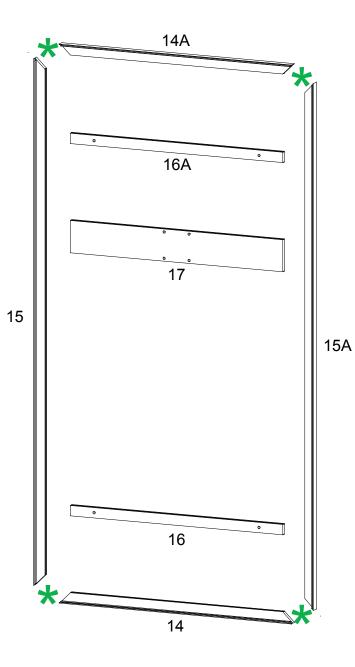
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

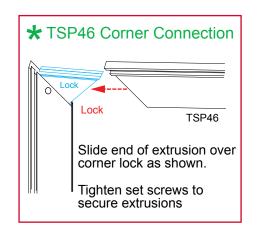


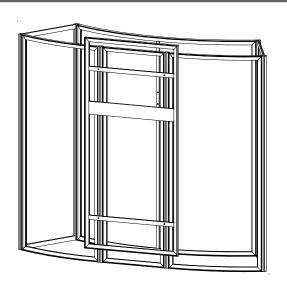
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



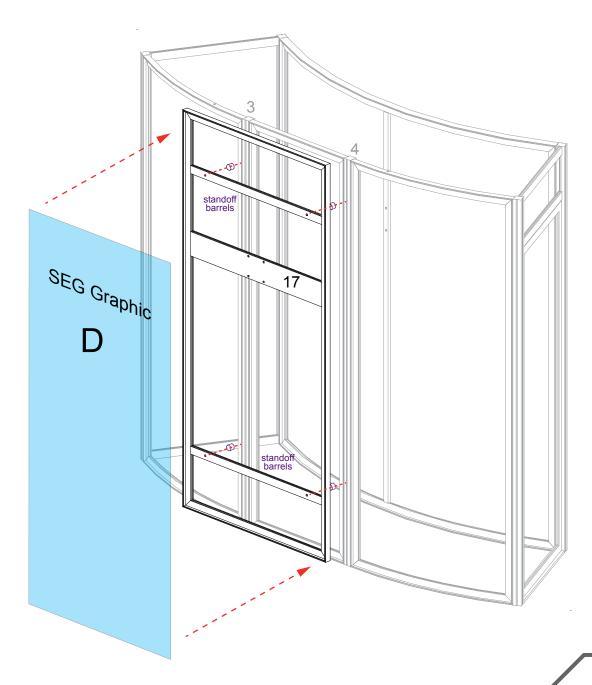
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.







When assembled

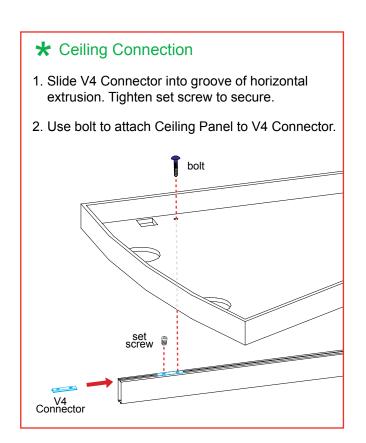


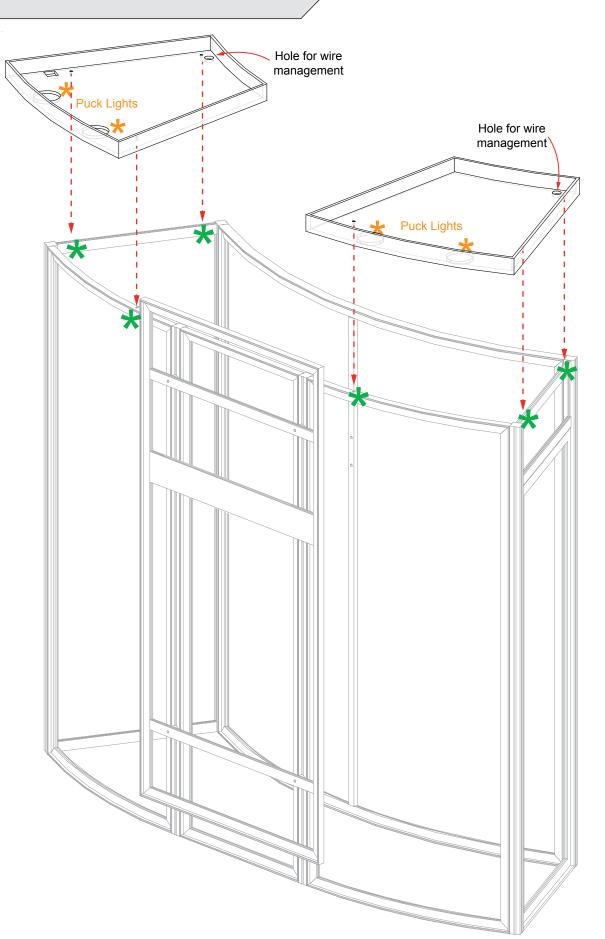


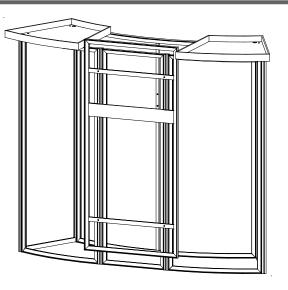
#### **Front Frame & Ceiling Attachment**

#### Steps:

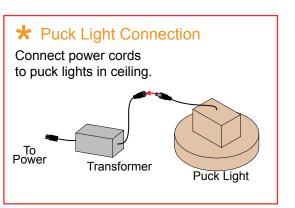
- 1) Attach Ceiling Panels to top horizontal extrusions on Closet as shown, using V4 connectors & bolts. See Ceiling Connection detail.
- Connect power cords to Puck Lights in ceiling panels.
   See Puck Light Connection detail. Use holes in ceiling panels for wire management.







When assembled



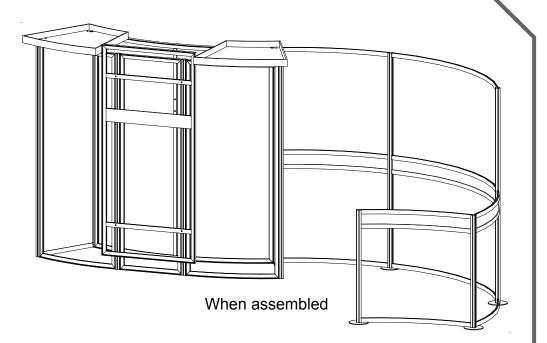


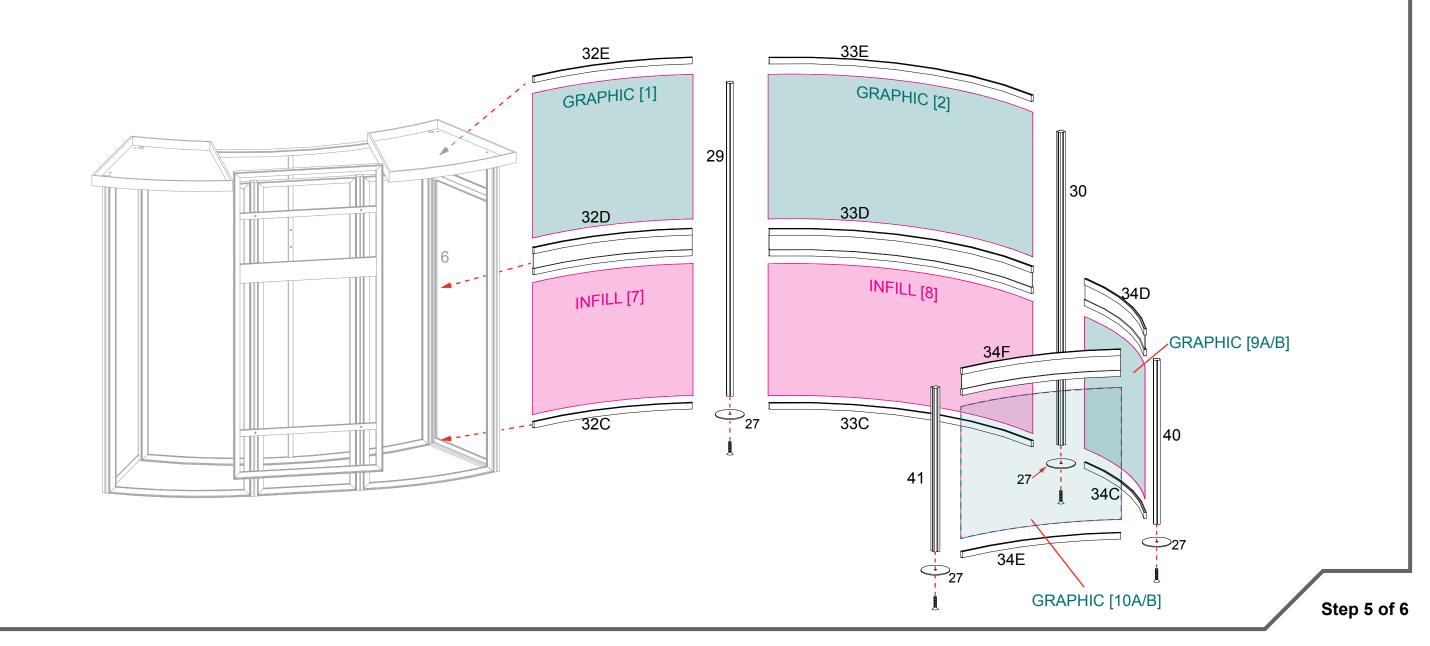
#### **Curved Wall Assembly**

Item	Qty.	Description
27	4	Base Plate
29	1	91.75"h S44 Vertical Extrusion
30	1	91.75"h S44 Vertical Extrusion
32C,32E	1,1	48" Z45 curved Horizontal Extrusion
32D	1	48" Z245 curved Horizontal Extrusion
33C,33E	1,1	84" Z45 curved Horizontal Extrusion
33D	1	84" Z245 curved Horizontal Extrusion
34C,34E	1	48" Z45 curved Horizontal Extrusion
34D,34F	1	48" Z245 curved Horizontal Extrusion
40	1	48"h S44 Vertical Extrusion
41	1	48"h S44 Vertical Extrusion

#### Steps:

- 1) Install Base Plates [27] to bottom of verticals [29,30,40,41], using bolts.
- 2) Connect lower horizontal [32C] between vertical [29] & closet vertical [6]; slide INFILL [7] between verticals & secure with horizontal [32D]; then insert GRAPHIC [1] & secure with upper horizontal [32E].
- 3) Connect lower horizontal [33C] between verticals [29,30]; slide INFILL [8] between verticals & secure with horizontal [33D]; then insert GRAPHIC [2] & secure with upper horizontal [33E].
- 4) Attach lower horizontal [34C] between verticals [30,40]; slide GRAPHIC [9A/B] between verticals & secure with horizontal [34D].
- 5) Attach lower horizontal [34E] between verticals [40,41]; slide GRAPHC [10A/B] between verticals & secure with horizontal [34F].







#### Steps:

1) Apply GRAPHICS [3], [4], [5A], [5B], [6A], [6B] to horizontal extrusions as shown, using Velcro.

